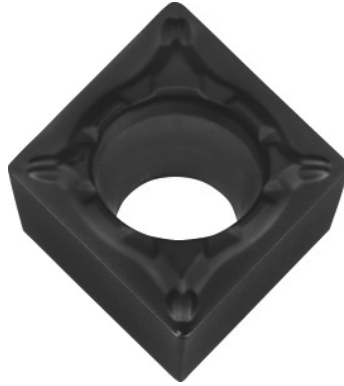


Garant**Indexable insert for turning CC.T 09T304, for finish machining, Grade: HB7415-1**

Order data

Order number	260058 HB7415-1
GTIN	4062406749552
Item class	21G

Technical description

Chip breaker	TIS
Grade	HB7415-1
Corner radius	0.4 mm
Secondary application	M
Main application	S
Tolerance	M
ISO code indexable insert	CCMT 09T304
Feed f	0.05 - 0.3 mm/rev.
Cutting speed v_c main application	50 - 110 m/min
Cutting conditions	continuous

Tool material	Carbide
Number of changes/inserts	2
Cutting depth a_p	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning